



ENHANCED LOEWEN DOUBLE HUNG

The most progressive double hung in the industry has gone through many changes over the years. Recently a series of upgrades were completed improving the mechanics, the look and the thermal performance.

Every change listed inside is now standard on all units ordered **effective July 15, 2015**. Available on all standard, StormForce and Liberty (non-tilting) Loewen Double Hung windows.

This is still the authentic Loewen Double Hung, the epitome of Classic American Architecture. All configurations present authentic details such

as stile and rail aesthetics, tall bottom rail, narrow check rail, a hidden jamb liner and the innovative balance system so that these windows open and close smoothly. The wide variety of casings and sill nosings /subsills make Double Hung the most versatile heritage look.

www.loewen.com

110 Years
1905-2015





DOUBLE HUNG ENHANCEMENTS ▶



TEMPERATURE

Thermal Performance is significantly increased.

Jamb liner cover has been improved leading to greater performance in colder conditions. Additional benefit includes lower risk of condensation or frosting due to extremely cold temperatures and higher interior humidity levels.



Flush mounted sill cap added

to eliminate the need to notch the architectural trim or siding on site.



The operation of the tilt latch pins is now consistently smoother.

Relocation of the glue line of the lock rail laminations helps to ensure glue build-up does not occur along the tilt latch.



POSITIONING

Dowels required for joining the stiles and rails have been relocated

to create consistent positioning and a consistent smooth alignment between stile and rail joints.



Detail of the interior glazing leg has been modified

to capture the wet sealant more effectively resulting in a neater interior aesthetic, and improving the general cleanliness of the unit.

Not visible as it is between the glazing leg and the glass



By adding tilt latches to the top sash on non-tilting Liberty units

there will be reduced sash movement and will restrict unintentional tilting of the sash when removing stops for painting.

Liberty Only



Screw type, size and location have been changed

to improve the overall aesthetic.

Liberty Only



A standard glazing shim will be used instead of an integral setting block / sash cladding clip

to provide more flexibility in glass fitting and allows for a more even sight line.

Not visible as it is under the glass and behind sash cladding



FLEXIBLE

The exterior glazing will now use tape

to ensure a clean exterior with no sealant residue.





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