**Product Features**

**Styles**
- Jamb or pocketing, single or multi-panel systems in stacking, bi-parting or corner configurations.

**Standard Features**
- 6063 T5 aircraft grade aluminum extrusions
- Thermally broken aluminum panels
- Corrosion resistant stainless steel wheel assemblies
- Thermally efficient fiberglass raised threshold with integrated drainage
- Flexible gasket material
- 3 1/2" (89 mm) wide x 3 3/16" (82 mm) high stiles
- Flexible weatherstrip ensures maximum protection against deformation resistant wheels and precision bearings
- Corrosion resistant stainless steel wheel assemblies with deformation resistant wheels and precision bearings
- Optional all-wood panels

**Hardware**
- The solid brass Marcos handle is available in both removable and fixed configurations in two finishes: Oil rubbed Bronze and Satin Nickel. Optional solid bronze Flush Handle is available in White Bronze Brushed, Bronze Dark Lustre and Silicone Bronze Dark.
- See the Hardware in section A for more information.

**Glazing**
- LowE Double, LowE Triple and StormForce™.

**Simulated Divided Lites (SDL)**
- Ogee Profile — 3/4" (19 mm), 1 1/8" (30 mm), 2" (51 mm).
- Putty Profile — 5/8" (16 mm), 7/8" (22 mm), 1 1/8" (30 mm), 2" (51 mm).
- Square Profile (interior only) — 3/4" (19 mm), 7/8" (22 mm), 1 1/8" (30 mm), 2" (51 mm).

**Metal Clad Color Spectrum**
- All Palette colors, including anodized finishes. Available in Cyprium Collection.

**Specifications**

**Standards**
- Units have been tested by an independent laboratory for thermal performance, air infiltration, water infiltration and structural performance.

**Frame**
- Thermally efficient fiberglass frame and sill with Coastal Douglas Fir Interior.

**Alternate Species**
- The entire Loewen product line is also available in optional Mahogany.

**Preservative Treated**
- All wood parts are dipped in approved preservative.

**Door Panels**
- Opening panels are equipped with 3G corrosion resistant stainless steel wheel assemblies with flat resistant wheels and precision bearings. Aircraft grade aluminum extrusions with VG Douglas Fir Interior (Mahogany option available).
- Optional all wood construction available. Stiles are 3 1/2" (89 mm) wide x 3 3/16" (82 mm) high for extra strength and durability.

**Glazing**
- With countless glazing configurations and LowE coating options, we ensure that you can choose the perfect blend of protection and comfort.

**Insulating Glass**
- Double or triple insulating tempered glass configurations, with 1/2" (13 mm) airspace.

**LowE Systems**
- LowE best describes the benefits of the product that incorporates glazing coatings and Argon gas. LowE systems help reduce heating and cooling costs, providing superior energy efficiency.

**Simulated Divided Lites (SDL)**
- Standard SDL complete with airspace grilles. Grille bars are permanently applied to the interior and exterior.

**Metal Cladding**
- Heavy duty exterior metal cladding comprised of extruded aluminum is available in a variety of Palette colors, including anodized and Cyprium™ (copper and bronze cladding). Interior of window can be natural wood (unfinished) or primed. Metal clad units are supplied ready-to-install complete with integral metal nailing flange.

**Sills**
- Sills available in several corrosion resistant options. Flush tracks available in 1 1/2" (39 mm) versions with transverse drains with 18" (457 mm) drainage tubes. Fiberglass raised sills available for regions with more inclement weather conditions and colder climates.

**Hardware**
- Durable, corrosion resistant hardware designed to withstand the elements providing nearly effortless operation. The solid brass Marcos handle is available in both removable and fixed configurations in two finishes: Oil Rubbed Bronze and Satin Nickel. Complementary edge pulls assist in sliding the door from a pocket. The stainless steel wheel mechanisms feature deformation resistant wheels and precision bearings to ensure smooth performance.

**Weatherstrip**
- Flexible weatherstrip ensures maximum protection against air and water infiltration.

**Screen**
- Multi-function retractable screen available.

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Visit the Loewen Photo Gallery online at www.loewen.com for a large collection of Loewen product and elevation photography. Numerous custom window configuration opportunities exist — please consult your Authorized Loewen Dealer. Specifications and technical information are subject to change without notice. Imperial and metric measurements are converted accurately. However, in some cases, industry standards cause a 1 mm variance. (Example: 3/4" is shown as 19 mm for all glass measurements.) Cad Download: www.loewen.com/architect | Installation Instructions: www.loewen.com

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**LEGEND:**
- ● Standard
- ○ Optional

**FINISH OPTIONS: REFER TO SECTION A.**

**HARDWARE STYLES**
- Marcos Handle
- Flush Handle

**VARIABLES**

<table>
<thead>
<tr>
<th>Hardware</th>
<th>LiftSide</th>
<th>LiftSide</th>
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</thead>
<tbody>
<tr>
<td>LowE Systems</td>
<td>Available with Screen</td>
<td>Available with Screen</td>
</tr>
<tr>
<td>Durability</td>
<td>Low Maintenance Metal Clad Exterior</td>
<td>Low Maintenance Metal Clad Exterior</td>
</tr>
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<tr>
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</tr>
<tr>
<td></td>
<td>Vertical Grain Fir Panel</td>
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</tbody>
</table>

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**L2 | Technical Guide**

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**LiftSlide Doors**

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**Technical Guide | L3**
**Liftslide Door Details**

**Head & Sill Detail**
- The preparation of the rough opening for large openings such as those required by, but not limited to, Liftslide and Bifold doors have unique requirements. Structural head and sills, headers and soffits are designed to support the load from a full or partial wall of glass. Site specifications are the responsibility of building professionals or engineers to determine.
- Loewen is not responsible for site measurements or the determination of structural and architectural requirements for the installation of large opening products such as but not limited to, Liftslide and Bifold doors. Site specifications are the responsibility of building professionals or engineers to determine.

**Glazing Stop Options**
- Additional sizes and configurations available.
- Screen options may be available depending on size and configuration.
- Shown is typical detail. All dimensions to have +/- 1/16" (2 mm) tolerance.

**Plan View**
- Oxx Straight Head
- Pxx Flute Track
- VISTA View Screen

**Note:**
- Drawings shown are typical details.
- Additional sizes and configurations available.
- Screen options may be available depending on size and configuration.
- Structural head and sills, headers and soffits are designed to support the load from a full or partial wall of glass.
- Loewen is not responsible for site measurements or the determination of structural and architectural requirements for the installation of large opening products such as but not limited to, Liftslide and Bifold doors. Site specifications are the responsibility of building professionals or engineers to determine.
Note:
• Drawings shown are typical details.
• Additional sizes and configurations available.
• Raised threshold available with a maximum of 6 panels per sill
• Consult your Authorized Dealer for details.
• All dimensions to have +/- 1/16" (2 mm) tolerance.

• The preparation of the rough opening for large openings such as those required by, but not limited to, LiftSlide and Bifold doors have unique requirements. Structural headers that allow for deflection no greater than 1/8" along the unsupported length once the header is fully loaded are required. Special care needs to be taken when installing any sill including transoms above such large opening while.
• Loewen is not responsible for site measurements or the determination of structural and architectural requirements for the installation of large opening products such as but not limited to, Liftslide and Bifold doors. Site specifications are the responsibility of building professionals or engineers to determine.
Plan View

Typical Sizes

<table>
<thead>
<tr>
<th>PANELS</th>
<th>CONFIGURATION</th>
<th>STYLE</th>
<th>FRAME TYPE</th>
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<tr>
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<td>OR OR KO</td>
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<td>JAMB</td>
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<td>STACKING</td>
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<td>12</td>
<td>OXXXXXXXXKO</td>
<td>BI-PARTING</td>
<td>JAMB</td>
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</tbody>
</table>

Note: P = Pocketing

• The preparation of the rough opening for large openings such as those required by, but not limited to, Liftslide and Bifold doors have unique requirements. Structural headers that allow for deflection no greater than 1/8" along the unsupported length are required. Structural headers that allow for deflection no greater than 1/16" and structural and architectural requirements for the installation of large opening products such as but not limited to, Liftslide and Bifold doors have unique requirements. Special care needs to be taken when installing any unit including transoms above such large opening units.

Additional heights available. Consult your Authorized Loewen Dealer for details.

Note: O = Fixed

Liftslide Door Detail

Technical Guide

L8 | Technical Guide

Liftslide Doors

Technical Guide | L9

Liftslide Doors